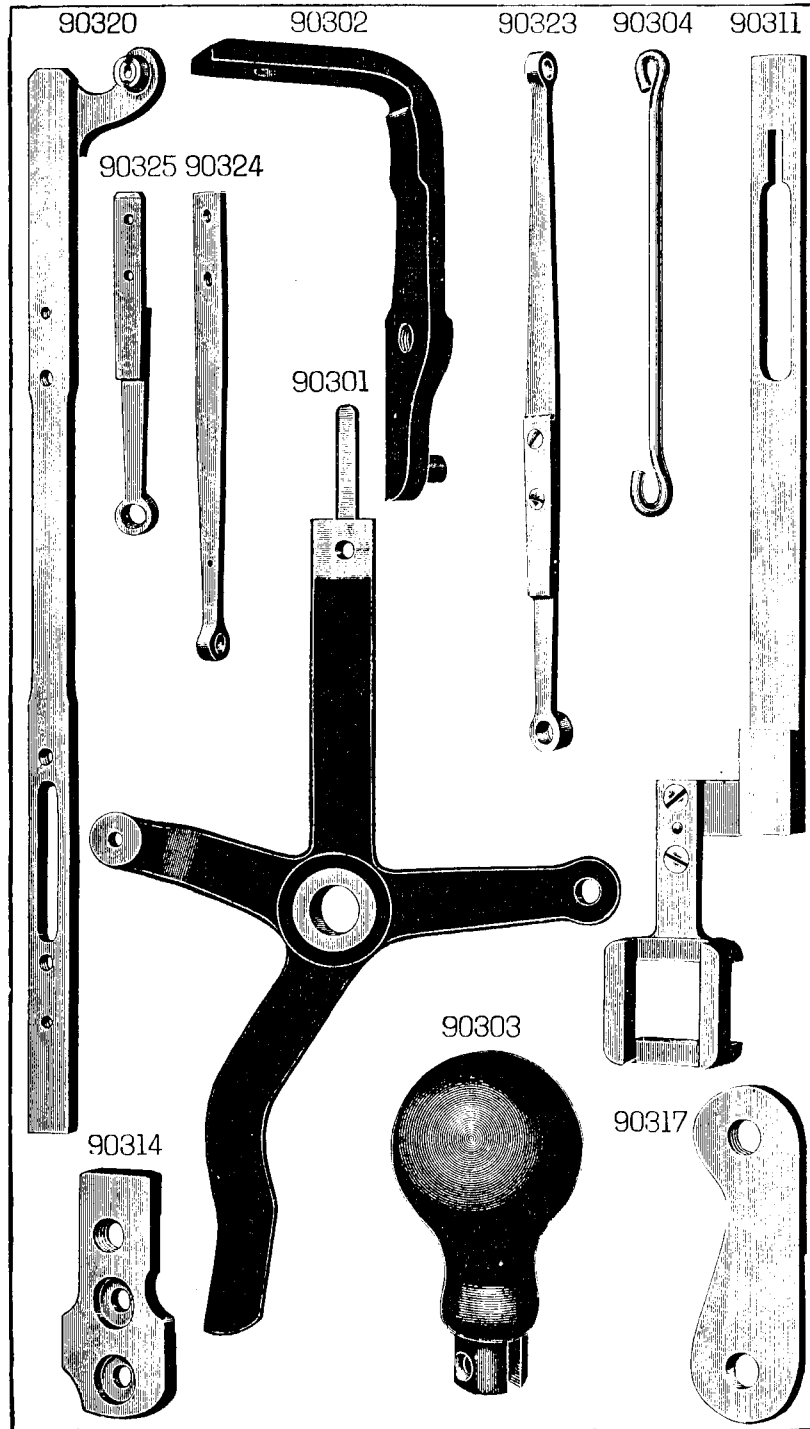
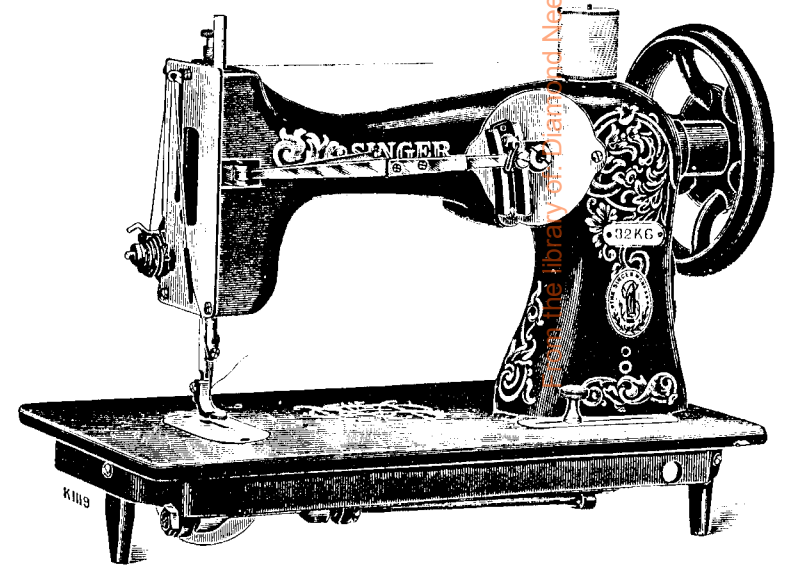


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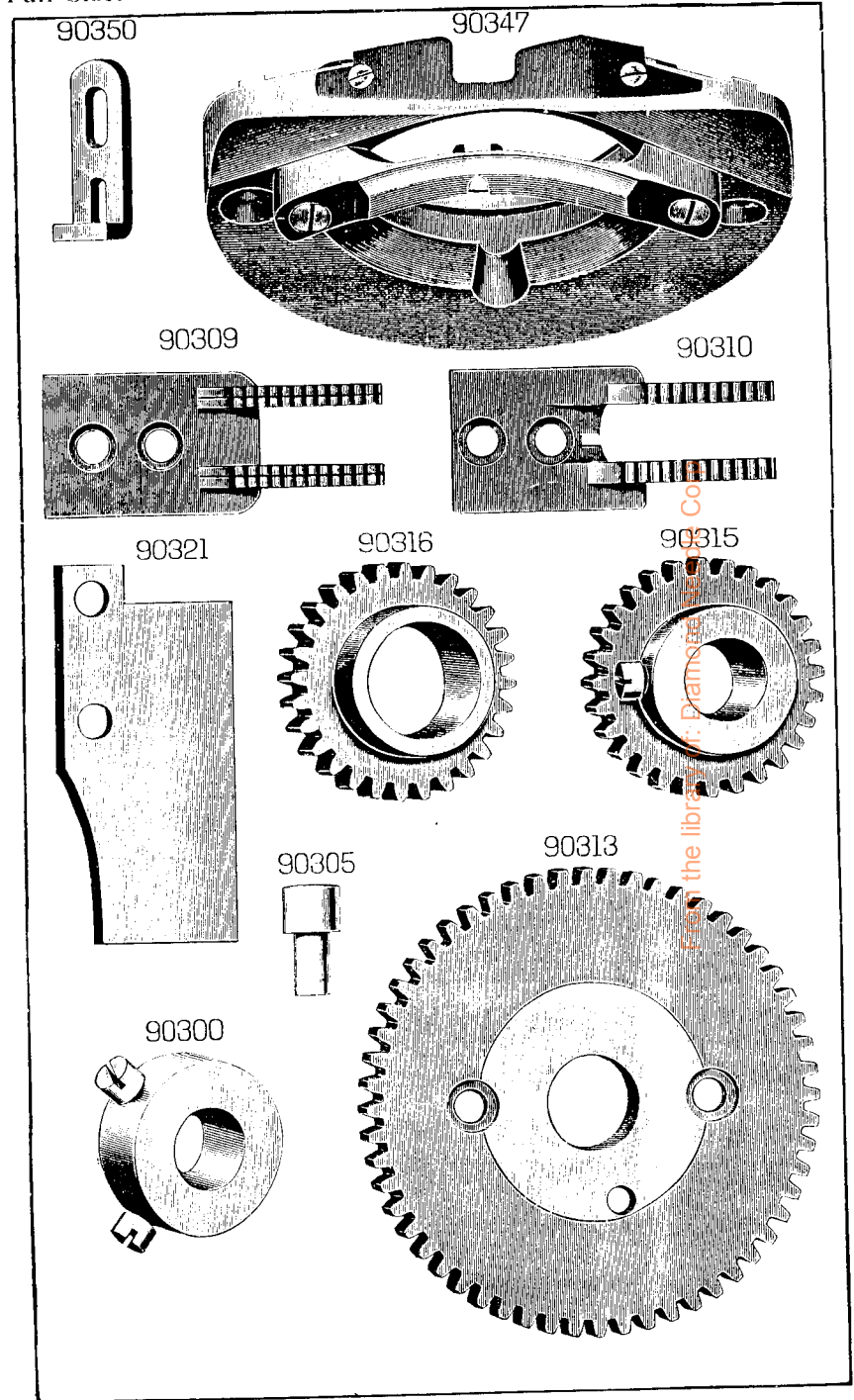
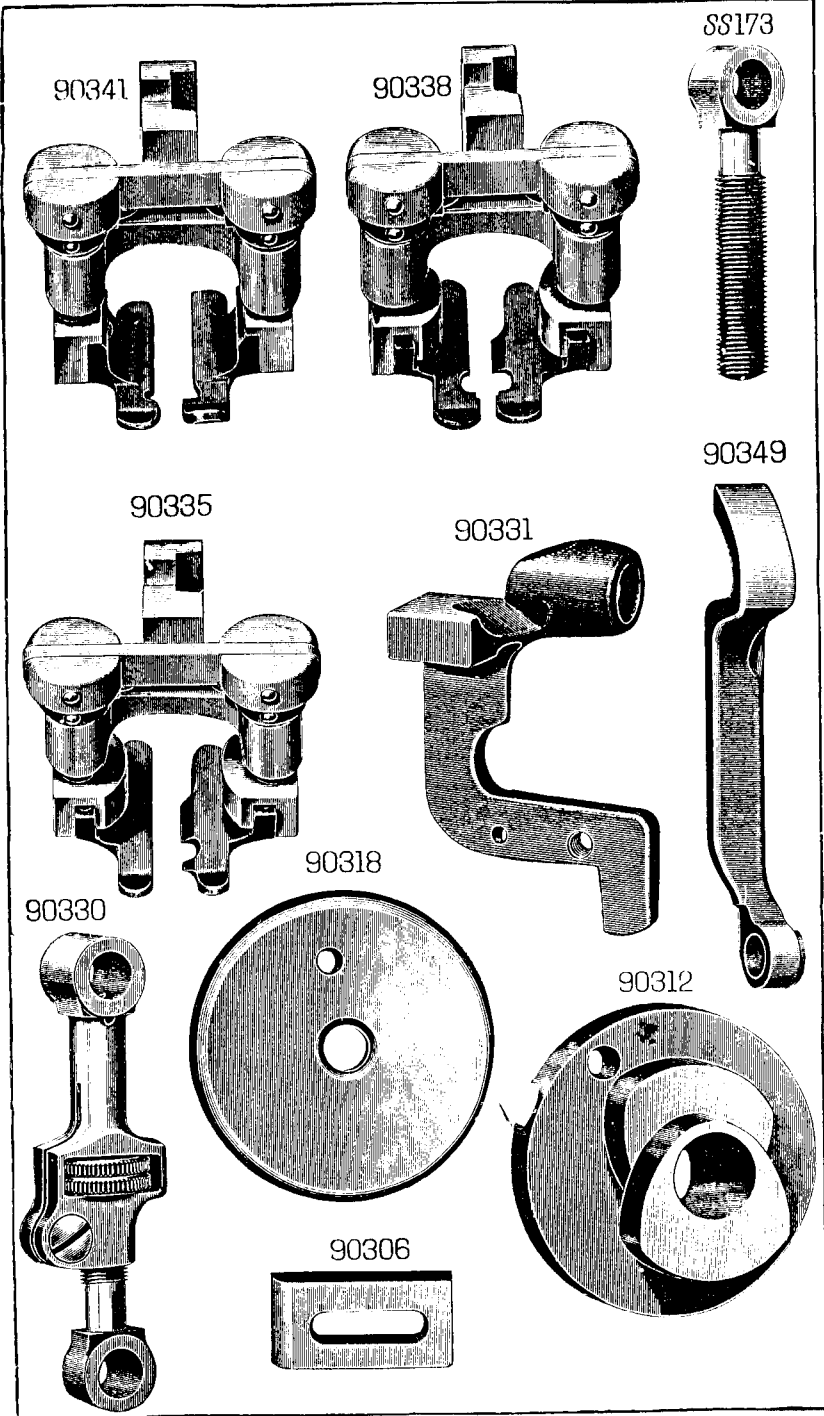
32K4,K6

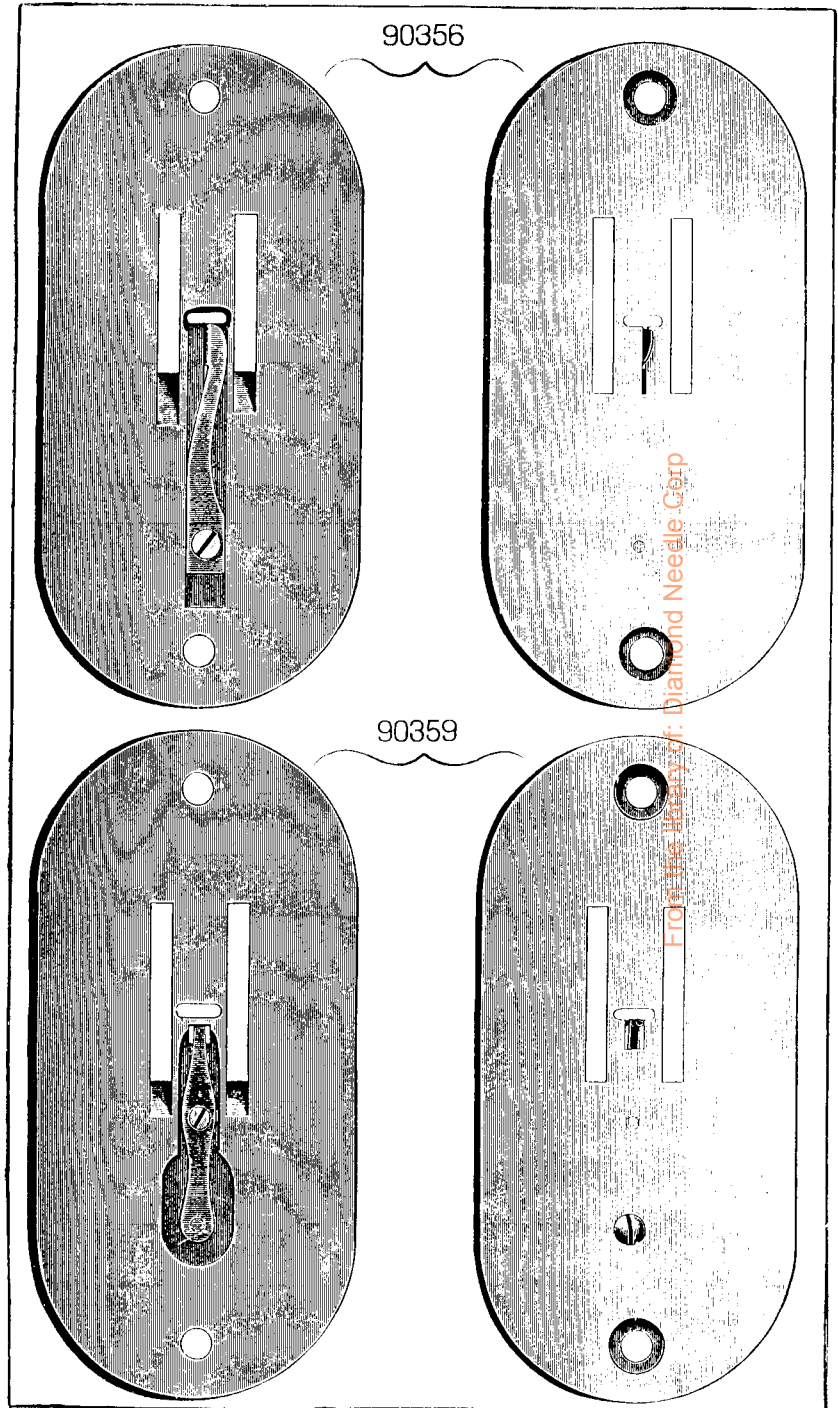
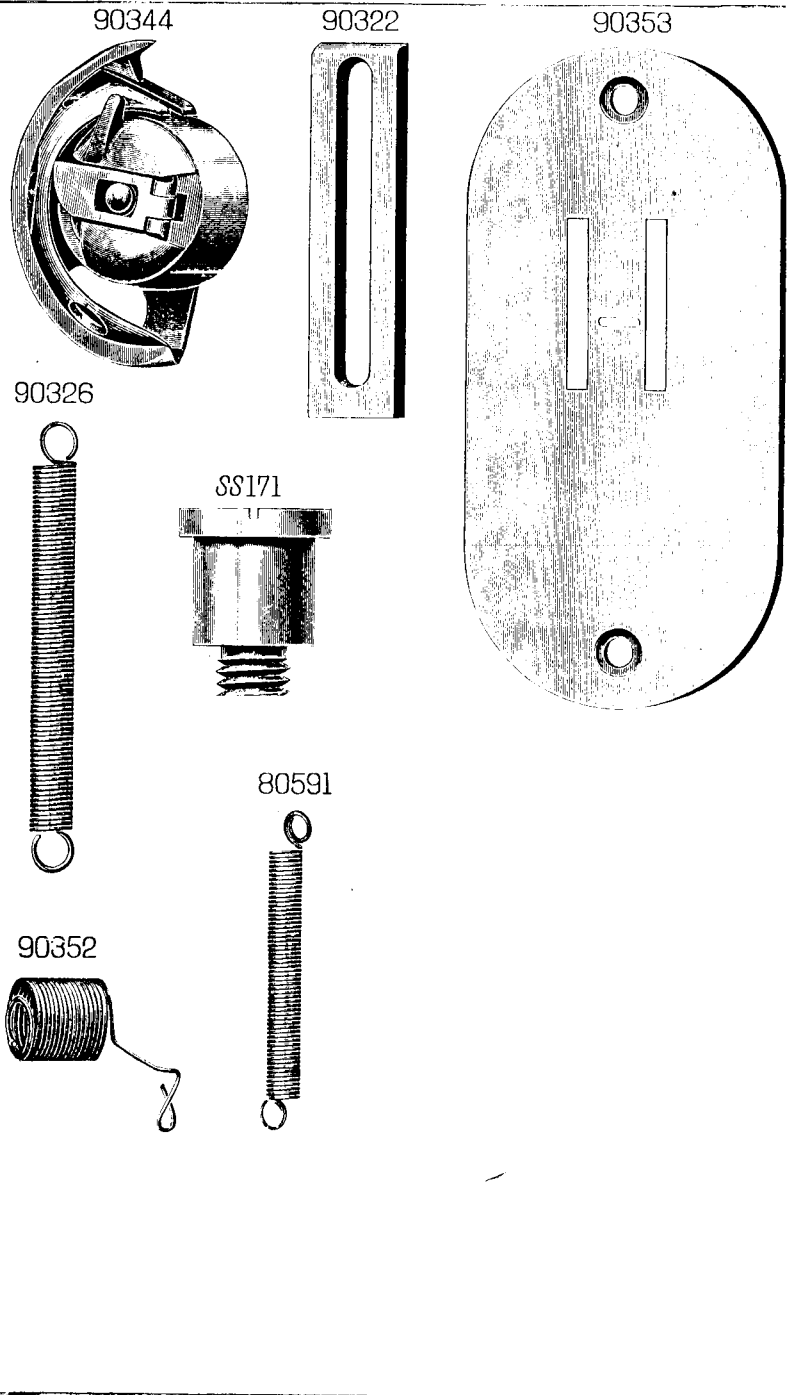


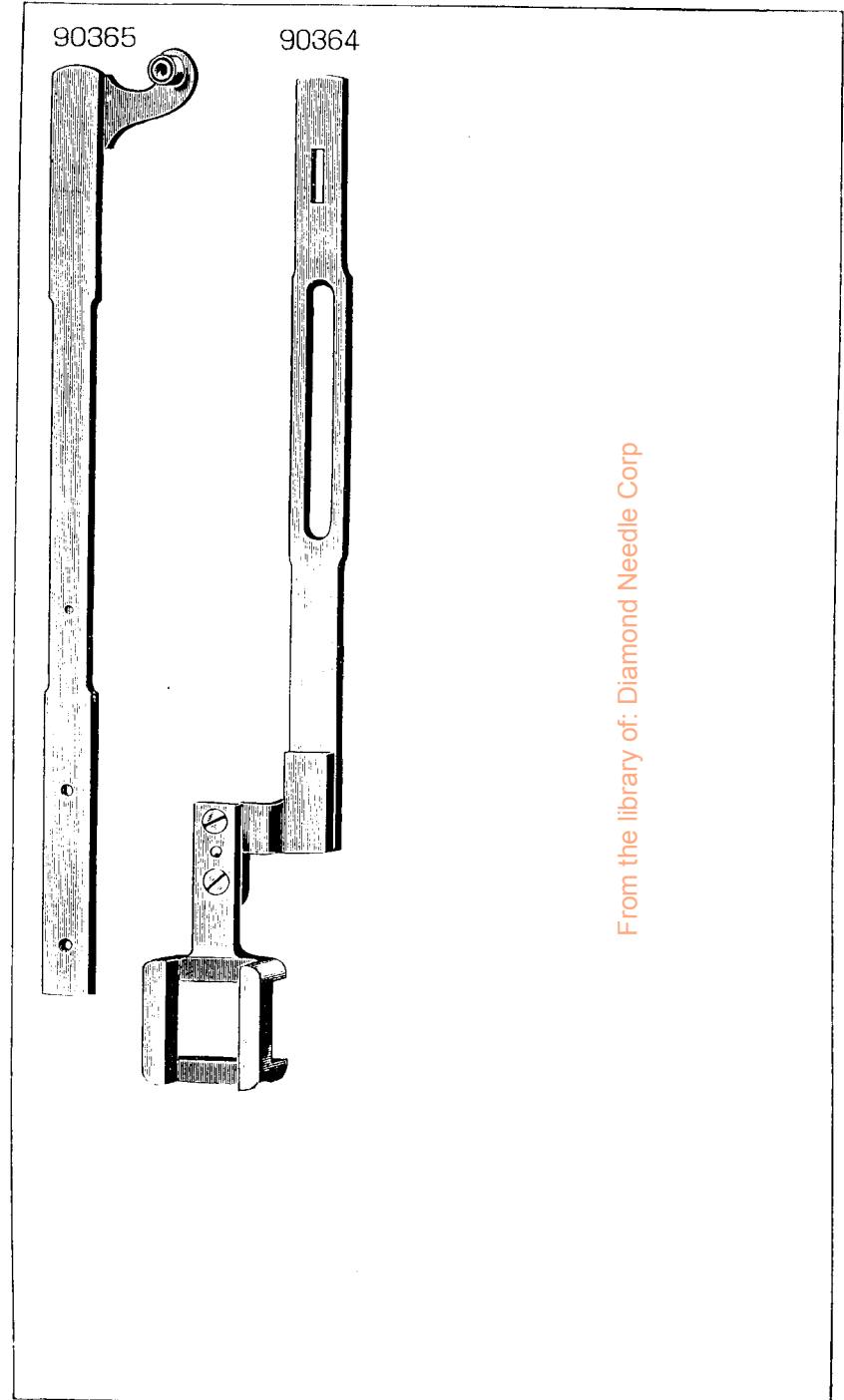
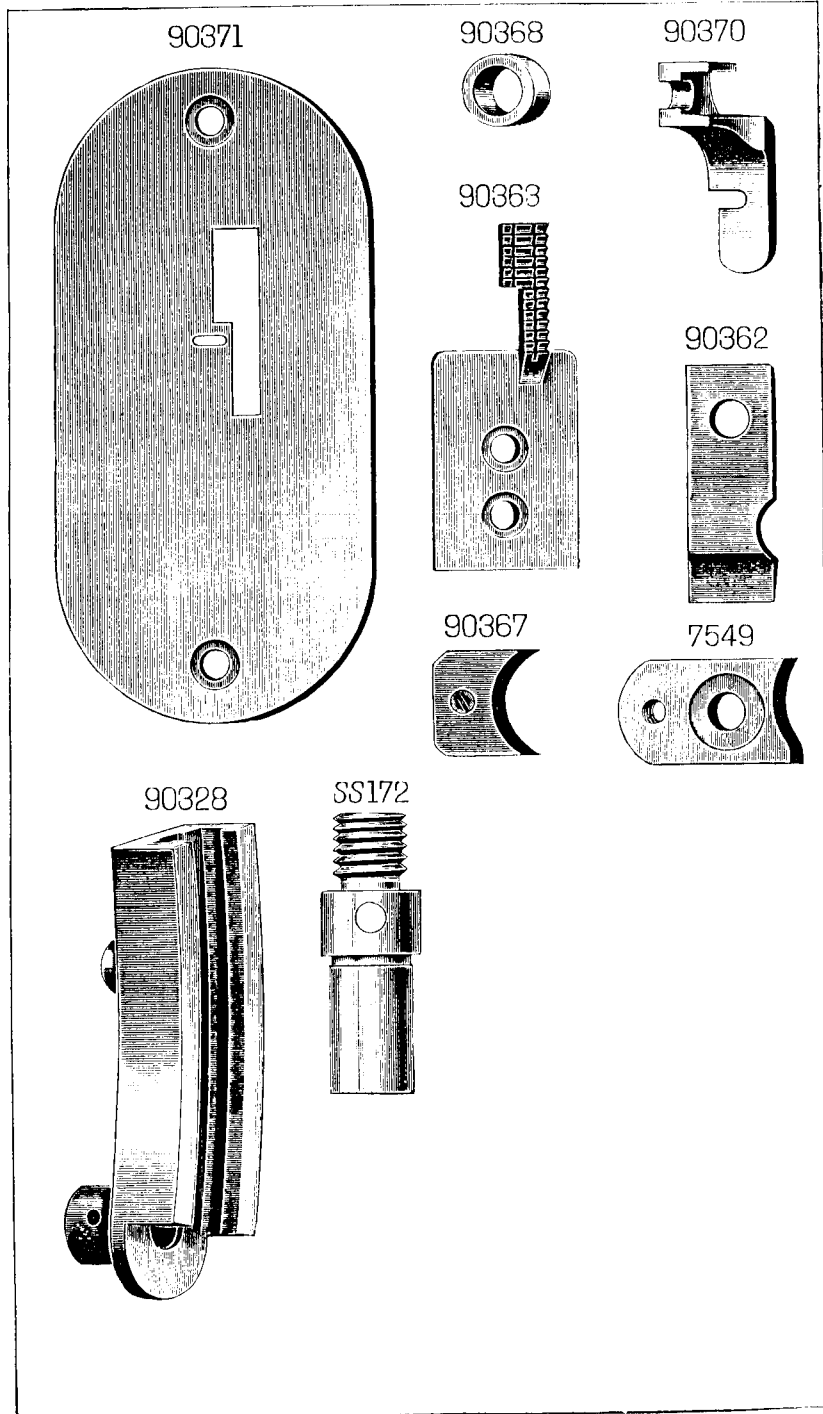
ILLUSTRATED
 PRICE LIST OF PARTS
 FOR
 Nos. 32K4 and 32K6
 Machines



THE SINGER MANUFACTURING CO.







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NEEDLES BEST ADAPTED

FOR

Nos. 32K4 and 32K6 MACHINES.

Machines.	Needles.	Remarks.
32K4, 32K6	16 × 87	

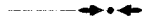
Class and Variety.	Style of Point.	Regular Sizes.
16 × 87	Cloth.	

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Parts Special to 32K6 Machine	22
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ILLUSTRATED PRICE LIST OF PARTS FOR Nos. 32K4 and 32K6 Machines



In ordering from this List, the prefix and affix letters with the part number **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

- The prefix *SS* indicates Screws made only at Singer.
 " " *NN* " Nuts made only at Singer.
 " " *RR* " Rollers and Studs made only at Singer.

The affix letters (where shown) indicate the style of finish, as follows:—

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- H. Blued.
- J. Plated only.
- K. Hardened and Plated.
- L. Brass or Gilt.
- M. Oxidized.

In this series

- I to 1500 and 50001 to 51500 are Screw Numbers.
- 1501 " 1800 are Nut Numbers.
- 1801 " 2000 are Roller Numbers.
- 2001 " 50000 are numbers of machine parts, etc.
- 80001 " 100000 are numbers of machine parts, etc., made only at Singer.

Parts marked with an asterisk () are furnished only when the repairs are made at Factory.*

PARTS COMPLETE

FOR

No. 32K4 MACHINE

CENTRAL BOBBIN SHUTTLE MECHANISM FOR STRAIGHT
BUTTON HOLES FOR WHITE WORK WITH HAND
BARRING ATTACHMENT AND KNEE LIFTER

*For Parts not illustrated in this list, illustrations may be found by referring to
E'Port and Singer Numerical List of Parts and Books of Illustrations.*

No.	Plate	Part Description	Price
*7251		Arm with 122d, 283d, 7257, 15404 and two 15405.	33 4
2002		" Dowel Pin (2)	1
123e		" Screw (4)	3
7252		" Shaft (horizontal)	3 0
7253		" " (") Gear (24 teeth)	2 0
2117		" " (") " Pin	1/2
144 ^{nc}		" " (") Screw	4
7254		" " (upright)	2 0
7599		" " (") Collar	1 0
2117		" " (") " Pin	1/2
90300	627	" " (") Collar (under) with two 196c	1 0
196c		" " (") " Set Screw	1
7256		" " (") Gear (24 teeth)	2 0
2117		" " (") " Pin	1/2
7257		" Side Plate	3 0
122d		" " " Screw	2 1/2
283d		" " " Thumb Screw	5
12403		" Spool Pin and Thread Eyelet	2 1/2
7258		Bed	33 4
7259		" Leg	5
327d		" " Screw	2 1/2
7370		Balance Wheel, 3" hub with two 448c	3 0
80594		" " for 3022	3 0
448c		" " Set Screw for 7370	1 1/2
90301	625	Barring Lever	4 6
90302	625	" " Bracket with 90305	3 0
161d		" " " Screw	2
18d		" " Connection Screw	5
71d		" " Fulcrum Screw	6
90303	625	" " Handle	4 6
141d		" " " Screw	2
90305	627	" " Stop Pin	3
90306	626	" Regulator	3 4

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9/3

80018	—	Feed Lever Joint Pin
180d	---	" " " Screw	6/26
2040	---	" " " Steady Pin

No. 32K4 MACHINE PARTS

16

No. 32K4 MACHINE PARTS

No.	Plate		Price
164d	---	Barring Regulator Screw	2
9525	---	" " " Washer	1/2
2560	W	Clamp Stop Motion Clamp Screw	1 3 ^{12/25}
248f	---	" " " " Stop Screw	1
2020	---	" " " " Washer	2 1/2
3023	---	" " " Flanged Bushing	1 5
4933	---	" " " " " 3023 with two	162 AL 1 5 ^{4/09}
2022	---	" " " " " Pin	1/2
462 AL	---	" " " " " Set Screw	1
3022	---	Clamp Stop Motion, complete, Nos. 248f, 2560, 2020 and 4933	3 0 ^{12/25}
7347	---	Face Plate	2 0
190d	---	" " " Screw	1 1/2
90360	---	Feed Bar with 80028	2 6
313c	---	" " " Screw Centre	2
1519c	---	" " " " Nut	1 1/2
80591	628	" " " Spring	2
80028	---	" " " " Pin, per 100	5
90309	627	Feed Dog for 90353 for 90359	2 3/4
90310	627	" " " 90356	2 3/4
219c	---	" " " Screw (2)	1 ^{10/35}
90311	625	Feed Lever w/ 2049, two 180d and three 80018	7 10- ^{4/26}
90312	626	" " " Cam	3 0
90313	627	" " " Gear (56 teeth)	4 0
90314	625	" " " " Bracket	2 0
SS405d	---	" " " " " Screw	2 1/2
90315	627	" " " " " Driving Pinion with 209c (28 teeth)	3 0
2117	---	" " " " " " Pin	1/2
209c	---	" " " " " " Set Screw	1
90316	627	" " " " " Pinion (intermediate) (28 teeth)	3 0
90317	625	" " " " " Bracket	2 0
SS406d	---	" " " " " " Screw	5
2049	---	" " " " " " Steady Pin	1/2
SS171d	628	" " " " " " Screw Stud	9
180d	---	" " " " " " Screw	1 1/2
SS172d	1009	" " " " " " Stud	10
90318	626	" " " " " " Cap	1 0
150d	---	" " " " " " " Screw	5
90319	---	" " " " " " Raising Cam	sqd
190d	---	" " " " " " " Screw	1 1/2
7071	---	" " " " " " " Washer	1/2
90362	1009	Feed Raising Cam Cap	6
159d	---	" " " " " " " Screw	1 1/2

No.	Plate		Price
90320	625	Feed Regulator with 1819	5 0
90321	627	" " " Cap	6
183f	---	" " " " Screw	1 1/2
1819	---	" " " " Roller and Stud	10
90322	628	" " " " Slide	9/6
194d	---	" " " " " Guide Screw	1
164d	---	" " " " " Screw	2
9525	---	" " " " " " Washer	1/2
90361	---	Feed Rock Shaft with 80028	1 3
307c	---	" " " " " Screw Centre	3
1513c	---	" " " " " " Nut	2
80028	---	" " " " " Spring Pin, per 100	5
7712	---	Needle Bar with 857h	1 8
7283	---	" " " " Connecting Link with 1012c	2 0
1012c	---	" " " " " " Adjusting Screw	2 1/2
380c	---	" " " " " " Hinge Screw	5
1520 R	---	" " " " " " " Nut	1 1/2 ^{12/25}
7284	---	" " " " " Stud with 453c	4 2
453c	---	" " " " " " Set Screw	1
7713	---	" " " " " Thread Guard	5
662d	---	" " " " " " Screw	1
857h	---	" " " " " Set Screw	1
7291	---	Needle Bar Frame with 620c	4 2
15972	---	" " " " " Cam and Bevel Gear (Steel) (36 teeth)	12 6
7290	---	" " " " " " " " " " Cover	1 0
190d	---	" " " " " " " " " " " Screw	1 1/2
15d	---	" " " " " " " " " " " Screw	7 1/2
7292	---	" " " " " " Driving Bevel Pinion with two 453c (18 teeth)	1 3
453c	---	" " " " " " " Pinion Set Screw	1
90323	625	Needle Bar Frame Pitman (adjustable), complete, Nos. 90324, 90325 and two 219d	6-6 4-0
90324	625	Needle Bar Frame Pitman Connection Hinge Stud End	2-6 1-3
90325	625	" " " " " " " " " " " Regulator End	2-3 1-9
219d	---	" " " " " " " " " " " Screw	1
646d	---	" " " " " " " " " " " Hinge Screw	1
7291	---	" " " " " " " " " " " Stud	7 1/2
620c	---	" " " " " " " " " " " Stop Screw	1
90326	628	" " " " " " " " " " " Spring	2
80028	---	" " " " " " " " " " " Pin, per 100	5
106d	---	" " " " " " " " " " " Screw	2
90328	1009	" " " " " " " " " " " Regulator with 1877	12 6
90329	---	" " " " " " " " " " " Pitman	3 4

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No.	Plate		Price
SS173d	626	Needle Bar Frame Regulator Pitman Adjusting Screw	1 6
1560d	"	" " " " " " " " Nut	2
193d	"	" " " " " " Adjusting Screw Lock Screw	1 1/2
90330	626	" " " " " " 90329 with 193d, SS173 and 1560	5 0
7549	1009	" " " " " " Pitman Slide Block...	1 8
7374	"	" " " " " " " " Stud	7 1/2
212d	"	" " " " " " " " " " Cap Screw	2
1877	"	" " " " " " Roller and Screw Stud...	1 0
7577	"	" " " " " " Shaft	5
6533	"	" " " " " " Collar with 460c...	1 0
460c	"	" " " " " " " " Set Screw...	1
7298	"	" " " " " " Pin, ... per 100	5
577c	"	" " " " " " Screw Centre (lower) ...	3
1517e	"	" " " " " " (") Nut	2
673c	"	" " " " " " (upper) ...	4
1517d	"	" " " " " " (") Nut	2
14031	"	Oscillating Rock Shaft with 4784	6 3
14856	"	" " " " Crank with 735c	1 3
2049	"	" " " " " Pin	1 1/2
735c	"	" " " " " Set Screw	1
4784	"	" " " " Oil Pad	1 1/2
7317	"	Oscillating Shaft	1 8
7318	"	" " Crank with 735c and 1813...	2 0
2049	"	" " " Pin...	1 1/2
1813	"	" " " Roller and Stud	10
735c	"	" " " Set Screw	1
7299	"	Presser Bar	1 5
2062	"	" " Lifter	10
36e	"	" " " Screw	5
8399	"	" " Spring	2 1/2
90331	626	" " " Bracket with 453c	3 0
453c	"	" " " Set Screw	1
2070	"	" " " Washer	1 1/2
7697	"	Presser Foot Body	8 4
7698	"	" " Beam	1 0
15502	"	" " " Hinge	1 0
80464	"	" " " " Pin	1 1/2
90332	"	" " Leg	5 0
80464	"	" " " Pin	1 1/2
90333	"	" " Right (swivel)	2 0 4-6
90334	"	" " Left (swivel)	2 0 4-6
194d	"	" " Pivot Screw	1

No.	Plate		Price
2975	"	Presser Foot Spring	1
90335	626	Presser Foot (hinged), complete, Nos. 7697, 7698, 90333, 90334, two each 194d, 2975, 15502, 90332 and four 80464	27 00 4-6 14-0 12-0
90336	"	Presser Foot, Right (swivel)	14-0
90337	"	" " Left (swivel)	12-0
90338	626	Presser Foot (hinged), complete, Nos. 7697, 7698, 90336, 90337, two each 194d, 2975, 15502, 90332 and four 80464 (Hamburg)	30-0 15-0
90339	"	Presser Foot, Right (fast)	14-0
90340	"	" " Left (fast)	12-0
202d	"	" " Screw	1
90341	626	Presser Foot (fast), complete, Nos. 7697, 7698, 90339, 90340, two each 202d, 15502, 90332 and four 80464	30-0 25-0
176d	"	Presser Foot Screw	1 1/2
263e	"	Pressure Regulating Thumb Screw	10
2996	"	Shuttle Bobbin	2 1/2
15140	"	" " Case Latch	5
2973	"	" " " " Lever	5
2974	"	" " " " " Fulcrum Pin, per 100	5
15141	"	" " " " Hinge, Nos. 2973, 2974 and 15140	1 0
2975	"	" " " " Latch Spring	1
592e	"	" " " " Stop Screw	1
7553	"	" " " " Position Finger	2 1/2
2523	"	" " " " Rivet, per 100	1 0
90342	"	Shuttle Bobbin Case, complete, Nos. 591H, 592e, 2523, 2975, 7553, 15098 and 15141	3 6
90343	"	Shuttle Body	3 6
591H	"	Shuttle Tension Regulating Screw	1
15278	"	" " Spring	5
90344	628	Shuttle, 1 1/16" diam., complete, Nos. 2996, 90343 and 90343	7 0
15630	"	Shuttle Driver	3 0
2049	"	" " Pin	1 1/2
7319	"	Shuttle Pitman	8 4
*7320	"	" " Cap	1
196d	"	" " " Screw	1
777c	"	" " Connecting Ball Joint Screw	6
1519e	"	" " " " " Nut	1 1/2
7595	"	" " Crank Wheel with 435c and 743c	3 0
743c	"	" " " " Position Screw	2 1/2
435c	"	" " " " Set Screw	2
62740	"	Shuttle Bobbin Case with 591H, 592e, 2975, 15141 and 15278	3 1/8
90373	"	Presser Foot Leg	1

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Obs. note 62740

15278 15098

62740

204-6

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No.	Plate	Description	Price
2419		Shuttle Race Back	1 8
2532		" " " Position Pin, per 100	5
2532 2533		" " " Spring	6
648Nj		" " " " Screw	3 1/2
15632		" " " Body	4 2
90345		" " " Bridge	4 0
391d		" " " " Screw	1
90346		" " " Cap	8
662d		" " " Screw	1
90347	627	Shuttle Race, complete, Nos. 648N, 2419, 2532, 15632, 90345, 90346 two each 391d, 662d and 2532	12 6
145d		Shuttle Race Screw	2
7593		" " Bracket	8 9
14051		" " " Adjusting Slide	1 3
219d		" " " " " Screw	1
80464		" " " " " Steady Pin	1/2
135d		" " " " Screw	2 1/2
90348		Shuttle Race Bracket, complete, Nos. 7317, 7318, 7593, 14031, 14856, 15630, 90351, two 404d and three 2049	24 0
2921		Tension Disc	2 1/2
1560c		" Regulating Thumb Nut	2
15070		" Releaser	7 1/2
90349	626	" " Lever	8 7
90350	627	" " " Lifter	6
219d		" " " " Screw	1
81d		" " " " Screw	2 1/2
* 413f		" Screw Stud	5
2103		" Spring	1 1/2
33892		" Screw Stud 413f with 1560c	6/46
2826		Thread Guard	2 1/2
422c		" " Screw	2 1/2
90351		Thread Pull-off for 90348	1 0
404d		" " Screw	1
2112		Thread Retaining Disc with 2113	2 1/2
2113		" " " Steady Pin	1/2
2114		" " " Spring	1/4
2115		" " " Stud	3 1/2
460c		" " " Set-Screw	1
2111		Thread Retainer Guide, complete, Nos. 2112, 2114 and 2115	7 1/2
7562		Thread Take-up Cam (Steel) with 448c	5 2
2117		" " " Pin	1/2
448c		" " " Set Screw	1 1/2
90372		Shuttle Race Body, 15632 with 90346, two each 662d and 2532	5 0

No.	Plate	Description	Price
7334		Thread Take-up Lever with 1822	2 6
79c		" " " Hinge Screw	3
1822		" " " Roller and Stud	10
90352	628	" " " Spring	1 1/2
7336		" " " Regulator	1 0
446c		" " " " Screw	1 1/2
90353	628	Throat Plate (plain)	4-6 2-0
90354		Throat Plate	7-6
90355		" " Spring Separator	6
242d		" " " " Screw	1
90356	629	Throat Plate, complete, Nos. 242d, 90354 and 90355	5-6 3-0
90357		Throat Plate	5-0
90358		" " Adjustable Separator	1-0
112d		" " " Pivot Screw	1
242d		" " " " Screw	1
90359	629	Throat Plate, complete, Nos. 112d, 242d, 90357 and 90358 (Hamburg)	6 1/2 4-0
219d		Throat Plate Screw	1
87695		Drip Pan	10
*15404		Trade Mark	
15405		" " Rivet	12-1/2

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KNEE LIFTER

No.	Plate	Description	Price
90261	---	Arm Lever with 90262	70 7/6
694d	---	" " Hinge Screw	7 1/2
90262	---	" " Stop Pin	1/2
12243	---	Bell Crank Lifting Lever	7 1/2
80203	---	" " " " 12243 with 6337	1 3
6337	---	" " " " Bracket with two 356c	10
356c	---	" " " " " Set Screw	3
2767	---	Knee Plate with 356c	9
356c	---	" " Set Screw	3
80204	---	" " Arm	5
2766	---	" " " Bracket with 356c	7 1/2
356c	---	" " " " Set Screw	3
2763 80208	---	Rock Shaft	5
97502 80209	---	" " Bracket	4
---	---	" " " Screw (Wood), 1" No. 10, per doz.	---
2770	---	" " Stop Dog with 356c	6
356c	---	" " " " Set Screw	3
90263	---	Rock Shaft, 2763 with 2766, 2767, 2770, 80203, 80204 and two 80209 97502	4 6
90264	---	Knee Lifter, complete, Nos. 694d, 90261, 90263 and four Wood Screws, 1" No. 10	71 1/6

OBSOLETE PARTS

90304	625	Barring Lever Pitman for 32K4 Machine	3
90307	---	Buttonhole Length Gauge for 32K4 Machine	8

NUMERICAL LIST OF PARTS

No.	Plate	Description	Price
15d	---	Needle Bar Frame Cam and Bevel Gear Screw	7 1/2
32d	---	Bobbin Winder Frame Hinge Screw for 84108	5
35d	---	Bobbin Winder Stop Latch Hinge Screw for 84108	3 1/2
36c	---	Presser Bar Lifter Screw	5
48d	---	Barring Lever Connection Screw for 32K4 Machine	5
71d	---	Barring Lever Fulcrum Screw for 32K4 Machine	6
79c	---	Thread Take-up Lever Hinge Screw	3
81d	---	Tension Releaser Lever Screw	2 1/2
106d	---	Needle Bar Frame Pitman Spring Screw	2
112d	---	Throat Plate Adjustable Pivot Screw for 90359	1
122d	---	Arm Side Plate Screw	2 1/2
123e	---	Arm Screw	3
135d	---	Shuttle Race Bracket Screw	2 1/2
141d	---	Barring Lever Handle Screw for 32K4 Machine	2
144	---	Arm Shaft (horizontal) Screw	4
145f	---	Shuttle Race Screw	2
150d	---	Feed Lever Cam Gear Screw Stud Cap Screw	5
159d	---	Feed Raising Cam Cap Screw	1 1/2
161d	---	Barring Lever Bracket Screw for 32K4 Machine	2
164d	---	Feed Regulator Slide Screw for 32K4 Machine	2
164d	---	Barring Regulator Screw for 32K4 Machine	2
SS171d	628	Feed Lever Cam Gear Pinion Screw Stud	9
SS172d	1009	Feed Lever Cam Gear Screw Stud	10
SS173d	626	Needle Bar Frame Regulator Pitman Adjusting Screw for 90330	1 6
176d	---	Presser Foot Screw	1 1/2
180d	---	Feed Lever Cam Gear Screw	1 1/2
183f	---	Feed Regulator Cap Screw	1 1/2
190d	---	Face Plate Screw	1 1/2
190d	---	Feed Lever Raising Cam Screw	1 1/2
190d	---	Needle Bar Frame Cam and Bevel Gear Cover Screw	1 1/2
180d	---	Feed Lever Joint Screw for 90311 and 90364	1 1/2

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